

SOUTH PRODUCTION NOTES

September 3, 2014
Morning Shift

BASF EMPLOYEES
66 Last Recordable
429 Last Lost Time

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners
- 3) #3 Line/#3RC
- 4) #1 Line/#1 RC
- 5) West Pfaudler/National Dryer/#4RC
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) Horne Tableting
- 9) #6 RC

#1 MED / AI-5645:

Running with the Welding engineer. Keep extruder manned during breaks.
Monitor DC-1 on every shift.

Midnight shift: Down.

Day shift:

Afternoon shift: Stopped the MED line until the guard on the Cleveland vibrator is fixed properly.

#1 RC / AI-5645:

Continue. Keep track of rotating tube and some missing flange bolts (5 bolts right now – see picture.

Midnight shift: Out of feed until Cleveland Vibrator is repaired.

Day shift:

Afternoon shift:



Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix from the cart as we go. A work notification has been written to have DL Page replace the discharge chute on the bag off area with the original, longer, chute now that we are back to Cu-0860 – 934389801. Rotolock was replace in powder room on 9/2/14.

Midnight shift: Continued.

Day Shift:

Afternoon Shift:

#2 RC/ Cu-0860:

Lot 157, bag 26 will be our starting point. Will need to check that the screener is not blinded over from the previous material with high fines.

Midnight Shift: Continued. F-1 issues to be addressed by Lucas on Wednesday morning.

Day Shift:

Afternoon shift:

Exhaust has been switched from F-1 to the CTO

#3 MED / D-1794:

Probably will not be fixed until Tuesday. Gem is waiting for a gear box part.

Midnight Shift: No change.

Day shift: Gem may get part today to finish the repair.

Afternoon Shift: No activity. No part. Not running. No nothing.

#3 RC / D-1794:

Temp control / thermocouple / PLC issues have been resolved. Continue

Midnight shift: No feed.

Day shift: Waiting for feed.

Afternoon Shift: No feed.

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

Continue. Should make 2 Batches per Shift.

Midnight shift: Continued-lot 76 is in pass. Chrome tank at 76% at 11pm.

Day shift:

Afternoon Shift:

National Dryer / D-1145 SNAP:

Continue. **Target = 1200 lbs. per hour.**

Midnight Shift: Feed as material is available.

Day shift:

Afternoon Shift:

#4 RC / D-1145 SNAP:

Continue to run. Started on first shift Monday.

Midnight Shift: Continued.

Day shift:

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-0539:

Continue to feed.

Midnight Shift: Continued.

Day shift:

Afternoon shift:

Exhaust to 5A DC

#6 RC / D-5206 Next

Lit and on hold.

Midnight shift: Ready to start when we get enough batches on Abbe..

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

Abbe Blender / 5206:

The lid has been replaced and has been pressure tested. ONLY run Abbe on off shifts. Will run the Abbe on off shifts – second and third.

Midnight shift: Made batches.

Day shift:

Afternoon Shift:

Tower 3 / Cu-1986:

Continue On.

Midnight Shift: Running. Will come down in 2 days.

Day shift:

Afternoon shift:

Tower 6 / Cu-1986:

Continue on.

Midnight Shift: Running.

Day shift:

Afternoon shift:

North Screener / Cu-1986:

Continue.

Midnight shift: Continued. 3 totes.

Day shift:

Afternoon shift:

South Screener / Cu-1986:

Continue On.

Midnight shift: Continued. 3 totes.

Day shift:

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32 is next:

Changed over to Al-3915.

Midnight shift: We need the walker back from the north end to put back into place. We need to verify with J Quach which DC filters he wants to use next.

Day Shift:

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32 is next:

Needs changed over to Al-3915.

Midnight shift: Needs to be broken down/cleaned/retooled.

Day shift: :

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: No activity.

Day Shift:

Afternoon shift:

TK #2 / Zr-0405:

Need to get the screener set up for sterotex screening.

Midnight shift: Loading and unloading.

Day Shift:

Afternoon shift:

TK #4 / waiting for next product:

This kiln is off.

Midnight shift: Off

Day Shift: Off.

Afternoon shift: Off

PK Blender / 3915 Pill Mix:

Geredco reconditioned the liner on Friday. PK has sat for 2 days and it should be ready to go once we get pill mix. Need sterotex milled from the North end before we can start. Should be ready on Wednesday-J Quach.

Midnight Shift: No activity-Probably Thursday.

Day shift:

Afternoon shift:

Building 27 Belt Filter / Cu-5020:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.

Midnight shift: Down until we get copper nitrate-should be here Thursday afternoon-M Pence.

Day shift:

Afternoon Shift:

Miscellaneous: